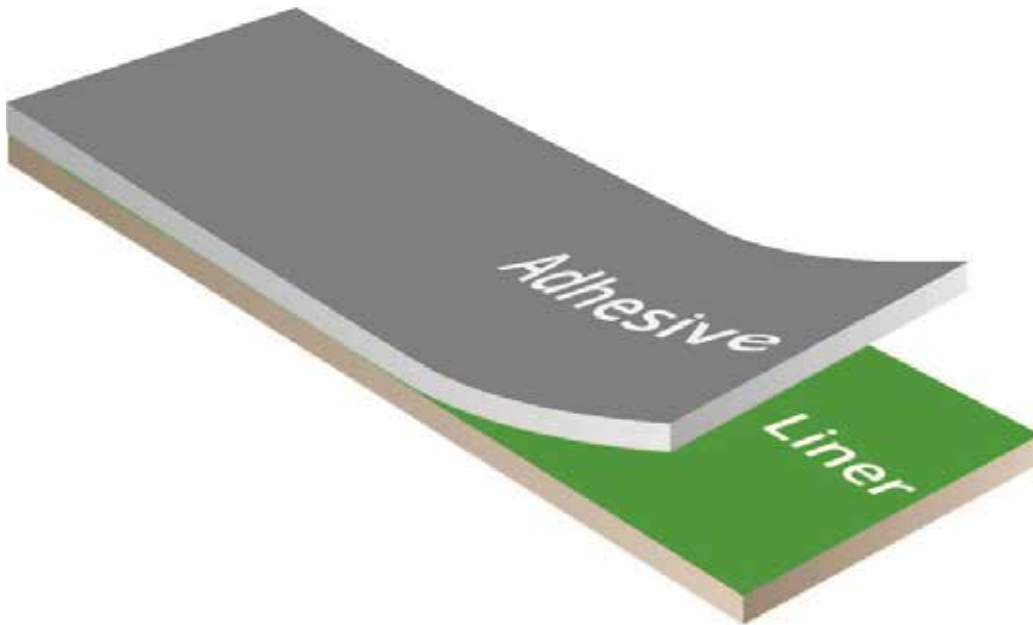


TA6304



Labels for Life.



Adhesive: 6.2 mil transfer tape consisting of: 1.2 mil high-performance adhesive to adhere to the print side of second surface printed graphic overlays and 4 mil ultra-high performance adhesive to adhere to the high and low surface energy application surfaces. Those adhesive layers are coated on each side of a 1 mil opaque polyester film.

Release Liner: Available with a 61# (4.4 mil) polycoated natural kraft liner



Adhesive Transfer Tape

TA6304 is a high-performance laminating adhesive designed for broad use, including low-surface-energy plastics and textured powder-coated paints. The adhesive exhibits an excellent balance of peel adhesion, tack, and shear strength, with good resistance to heat, humidity, UV light, and most chemicals.

Typical Applications

- Low-surface-energy plastics
- Overlays
- Harsh abrasion environments

Typical Industry Sectors

- Automotive
- Electronics
- Industrial




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TA6304

Adhesive Transfer Tape




Labels for Life.

 **Agency Recognitions**
UL cUL MH16225: Pending Approval


 **Adhesion**


Adhesion					
Stainless Steel	195 oz/in	2134 n/m	Polycarbonate	184 oz/in	2014 n/m
Polypropylene	139 oz/in	1521 n/m	ABS	173 oz/in	1894 n/m


 **Material Caliper**


Adhesive - Layer 1	.0012"	30.4μ	Liner (kraft)	.0044"	111.84μ
Opaque Polyester Carrier	.0010"	25.4μ	Total Material	.0106"	269.2μ
Adhesive - Layer 2	.004"	101.6μ			

 **Exterior Durability**
Recommended: Indoor or outdoor applications.

 **Temperature Range**
Service Temperature: -40°F to 300°F (-40°C to 149°C)
Minimum Application Temperature: 32 °F (0 °C)

 **Shelf Life**
Recommended Storage: 45-90 °F (7-32 °C) 20-75%R.H.
Shelf Life: 2 years @ recommended storage

 **Recommended Printing**
Not printable - Applied to Graphic Overlay to add Pressure Sensitive Adhesive

 **Process Durability**
It is recommended that customers test the material in actual application to determine if the material meets all requirements.

Note: All values shown are averages and should not be used for specification purposes. Test data and test results contained in this document are for general information only and shall not be relied upon by IDENTCO customers for designs and specifications, or be relied on as meeting specific performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact IDENTCO for further information. Revised 5/28/19.

UNITED STATES HEADQUARTERS

28164 W. Concrete Drive,
Ingleside, IL 60041 USA
Phone: +1 (815) 385 - 0011
Fax + (815) 385 - 0359

MEXICO MONTERREY

Carretera a Laredo KM 16.5
Interior 14B Col. Moises Saenz
Apodaca, Nuevo Leon CP 66613
Phone: +51 (81) 8008 - 0438

EUROPE GERMANY

Güterbahnhofstraße 3-7
63450 Hanau
Phone: +49 (6181) 440 830 - 0
Fax: +49 (6181) 440 830 - 99

ASIA HONG KONG

Unit 1708, 17/F, 9 Wing Hong St.
Cheung Sha Wan, Kowloon
Phone: +852 2959 2156
Fax: +852 2959 2019